

6220 2K Urethane Non-Sanding Sealer
6221 2K Urethane Non-Sanding Sealer Activator

PRODUCT DESCRIPTION:

6220 is a 2-component sealer with excellent solvent resistance and color holdout. 6220 can be used as a non-sanding single coat sealer to cover body repairs and existing finishes to create one uniform surface for topcoats. At 2.8 lbs. per gallon V.O.C., this sealer is compliant in all markets.

FEATURES:

1. Excellent color holdout.
2. Fast drying.
3. Compatible with all finishes.
4. Easy mixing ratio, 4:1.
5. Tintable with tint bases (5% by weight)
6. V.O.C. compliant in all markets

APPLICATION:

1. Wash panels with mild detergent and water.
2. Clean area with CP90 Pre-Clean or CP905 Water Base Pre-clean.
3. Sand panels as needed.
4. Re-clean with CP90 or CP905.
5. Apply one to two coats of 6220/6221 over entire panel to be refinished using 35-40 PSI at the gun.
7. Allow 30-40 minutes before topcoating.

DRY TIMES @ 72°:

1. Flash Time: 10-15 minutes.
2. To Sand: 2-3 hours.
3. To Topcoat: 30-40 minutes

RECOAT TIME:

1. 6220 can be topcoated after 30-40 minutes at 72°F or after cool down when baked at 140°F for 20 minutes.
2. 6220 should be scuffed if allowed to sit for more than 8 hours before topcoating.

TINTING:

1. Can be tinted with tint bases at no more than 5% by weight.

MIXING INSTRUCTIONS:

	Products	MIX RATIO
SEALER	6220	4 Parts
ACTIVATOR	6221	1 Part

CLEANING:

Clean equipment with CP5/10/15/20/25 lacquer thinner or CP80/81/82/83 urethane grade reducer.

TECHNICAL DATA:

Color	Light Gray
Pot Life	2 hours
Mix Ratio	4:1
Weight Solids	46%
Approx. Coverage @ 1 mil DFT	525.5 sq. ft
V.O.C. with exempt solvents	3.2 lbs. per gal.
V.O.C. RTS (ready to spray)	2.8 lbs. per gal.