

Technical Data Sheet**6000 PRIME 2K URETHANE PRIMER****PRODUCT DESCRIPTION:**

6000 PRIME 2K URETHANE PRIMER is an economical, quick drying two component urethane primer-surfacer. 6000 has medium to heavy build properties yielding excellent filling and surfacing results.

FEATURES:

1. Excellent build and filling properties
2. Excellent solvent resistance for superb color holdout
3. Excellent chip resistance
4. Sands and feathered edges easily
5. National Rule VOC compliant

RECOMMENDED SUBSTRATES:

1. Properly cleaned and sanded OEM finishes
2. Properly cleaned and sanded, cured aftermarket finishes
3. Properly cleaned and sanded SMC and fiberglass
4. Autobody fillers

MIXING INSTRUCTIONS:

Primer = 4 parts

Activator = 1 part

Can be tinted up to 10% by volume with basecoat mixing toners

GUN SETUP:

1. Conventional Gravity: 1.7 – 1.8mm
2. Siphon: 1.7 – 1.8mm
3. HVLP: 1.7 – 1.8mm

DRYING TIMES:

AIR DRY

Flash between coats: 10 – 15 mins.

Dry to sand: 1 ½ - 2 hrs.

EXPRESS DRY

Flash between coats: 10 – 15 mins.
Flash before force dry: 0 – 5 mins.
Cycle time: 15 – 20 mins. Using Infra-Red

SANDING:

Express Dry: After cool down

Air Dry: 1 ½ - 2 hrs.

Final Sanding: Use paint manufacturers recommended grits prior to topcoating

CLEANING:

Use good quality lacquer thinner or urethane reducer to thoroughly clean all equipment. Clean spray equipment immediately after using.