

3200 SHINE CLEAR

PRODUCT DESCRIPTION:

3200 Shine Clear is a National Rule V.O.C. Compliant Acrylic Urethane Clear that works well over most urethane color systems. 3200 has excellent leveling properties and gloss retention. This clear is an excellent economical alternative for shops where warranty is not an issue.

FEATURES:

1. Fast dust free time
2. Excellent gloss retention and D.O.I.
3. Excellent leveling properties
4. Easy to Buff
5. Competitive pricing

RECOMMENDED SUBSTRATES:

1. Various basecoat color systems
2. Polyurethane enamel (after 8 hour dry)
3. Acrylic urethane enamel (after 8 hour dry)
4. Gel coat (must be properly prepared)

MIXING INSTRUCTIONS:

Clear = 4 parts

Activator = 1 part

ACTIVATORS:

3201 = SPOT-PANEL

3202 = MULTI-PANEL

APPLICATION INSTRUCTIONS:

1. Apply basecoat color per recommended procedures Note: Allow polyurethane and acrylic enamel basecoat to dry at least 8 hours before applying clear.
2. Mix 3200 with appropriate activator per above instructions and shop conditions.
3. Apply 2-3 wet coats of 3200 using 50-60 P.S.I. at the gun for a conventional spray gun. Use mfr. Recommended pressure and 1.3 – 1.5 mm fluid tip and cap with HVLP.
4. Allow 5-12 minutes flash between coats.

5. Dry times: Dust Free 4-5 minutes depending on temperature and activator selection. Tack Free 5-12 minutes depending on activator speed. Buff Time 6-8 hours air dry @ 72 F Force Dry 10 minute flash; bake 30 minutes at 140 F

6. Pot Life: 3 hours @ 72 F

Note: By using one ounce of Universal Accelerator per ready-to-spray quart, buff time and delivery time can be substantially reduced.

Note: Urethane retarder may be used to slow down the flash times, if necessary.

BUFFABILITY:

3200 can be wet sanded and buffed within 6-8 hours when kept at 72 F. 3200 is very easy to buff however, it is designed to gain hardness after 72 hours and will become more difficult to buff.

CLEANING:

Use good quality lacquer thinner or urethane reducer to thoroughly clean all equipment. Do not leave activated clear in gun longer than 3 hours.

TECHNICAL DATA:

Color:	Clear
Pot Life:	3 hours @ 72 F
Mix Ratio:	4:1
Recommended Film Build:	2 mil DFT
V.O.C w / 3201 Activator	3.844 lbs/gal (460.613 g/l) Ready To Spray
V.O.C w / 3202 Activator	3.874 lbs/gal (464.207 g/l) Ready To Spray